SI
TRUE DC Solar Isolator


## AC vs DC Safe Switching

As any electrician is aware the nature of DC switching has to be considered with care because on disconnection an arc can occur that is more arduous than that produced with an AC load because there is no zero point on DC. The nature of this arc means that design considerations have to be made within the switch in order to quench this phenomenon; that not only includes significant contact gaps with high speed of operation, but also thermal transmissive materials.

What must be considered is that any AC isolator is predominantly designed with materials chosen such that the load will be AC. This means that the load supply will be a $50 / 60 \mathrm{~Hz}$ sine wave, whether it be 230VAC or 400VAC, etc. When switching AC it should be remembered that the nature of the load supply will always pass through ØVAC twice in every cycle and therefore although loads can be arduous in type the supply is self-extinguishing. By that we mean that even if the isolator switches at peak load and an arc is formed between contacts, the action of the supply reducing to $\emptyset \mathrm{V}$ means that the load will tend to zero and the arc will be extinguished.


DC load, on the other hand, is always there and unless the load becomes zero, the power being pulled through the contacts will always be the same. So if the load is 500VDC 25 A it will be 500 V 25 A now, in 1 s , in 1 min , in 1hour - that is constant. In this case, unlike the AC above if you switch "OFF" on load you will also be switching "ON" on load; DC does not go through a OV level unless there is system supply failure (or some other fault).

So if switching a loaded DC circuit, especially at the high voltages that can be found in PV installations (up to 1000V or more), current will continue to flow over the opening contact gap due to the partial breakdown of the air between the contacts. This phenomenon is viewed as an arc between the contacts and it will only stop when the distance between the contacts, and so the air gap, becomes large enough to prevent the continued electrical breakdown.

In order to replicate in DC, the self-extinguishing nature of $A C$, then switching OFF the load should occur quickly and in a switch that is designed with a contact system that allows enough distance to break the DC arc and dissipate the arc energy present during such a switching operation. Therefore, in order to perform such switching safely a fast operating switch-disconnector is necessary.

## What is a Switch and what is a Switch-Disconnector?

We are all familiar with a switch. In its basic form we all know it as having one or more sets of electrical contacts that are connected to a load and manually operated to either close or open the contacts in order to make them conducting or non-conducting.

However, there is a European standard covering switches and switch-disconnectors which is EN 60947-3, and in this document there are definitions of industrial switches.

A switch is a mechanical switching device used for making and breaking current in an electrical circuit within certain operational conditions.


A disconnector is a mechanical switching device used for carrying current in an electrical circuit under normal conditions and for providing off-load isolation, therefore it is only intended to be used for isolation once the current flow is negligible or has been interrupted by another device.


A switch-disconnector is a mechanical switching device that meets the requirements for utilisation as both a switch and a disconnector, so it can be used to make and break current whilst also giving on-load isolation.


Electrical installations, whether it be residential or industrial, normally follow a set of regulations in order to ensure a safe living or working environment. In the UK these rules are specified in the IET wiring regulations BS 7671. Within these regulations Chapter 53 Section 537 covers the requirement for Isolation and Switching, whilst Section 712 contains specific requirements relating to the installation of PV power supply systems including those with AC modules.

If a switch is not rated or classified as a disconnector or switch-disconnector then BS 7671 does not allow for its use in an electrical circuit as safety isolation switch. EN 60947-3 is listed in BS 7671 Table 53.2 as an appropriate standard covering product isolation, emergency switching and functional switching; and as IMO designs and manufactures its range of switch-disconnectors (more commonly referred to as isolators) to this European Standard our range of Solar Isolators therefore meet the requirements stipulated under BS 7671.

## Utilisation Categories

Utilisation Categories as are covered in the European Standards EN 60947-1 \& EN60947-3 and define an equipment's intended application. The list of both AC and DC categories for low-voltage switchgear and controlgear are stated in EN 60947-1 Annex A along with the relevant product standards.

Manufacturers of both switchgear and controlgear should include in their technical product data all the operational ratings for the utilisation categories for which a product is designed and as such this should remove the confusion for users and designers in their selection of the correct product.

If we consider PV installations where there are requirements for switchgear being used on the DC side then the system falls typically within two categories below (for which the relevant standard is EN 60947-3)

DC-21 Switching of resistive loads, including moderate overloads
DC-22 Switching of mixed resistive and inductive loads, including moderate overloads

## DC-PV1 Switching of single PV string(s) without reverse and overcurrents <br> DC-PV2 Switching of several PV strings with reverse and overcurrents

Compliance to the EN60947-3 utilisation categories involves the products completing a number of tests, these include the "Making and Breaking Capacity" (section 7.2.4.1/D7.2.4.1) and "Operational Performance" (section 7.2.4.2/D7.2.4.2). Verification of the operational making and breaking capacities are stated by reference to the rated operational voltage and rated operational current according to Table 3 and Table D7 (see extracts below).

Test Conditions for Making \& Breaking Capacities

|  |  | Making |  |  | Breaking |  |  | $\begin{gathered} \text { Number } \\ \text { of } \\ \text { operating cycles } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| categories | operational categories | $\mathrm{I} / \mathrm{I}_{\text {e }}$ | $\mathrm{U} / \mathrm{U}_{\mathrm{e}}$ | $\begin{gathered} \mathrm{L} / \mathrm{R} \\ \mathrm{~ms} \end{gathered}$ | $\mathrm{I} / \mathrm{I}_{\text {e }}$ | $U_{1} / U_{\text {e }}$ | $\begin{gathered} \mathrm{L} / \mathrm{R} \\ \mathrm{~ms} \end{gathered}$ |  |
| DC-21A - DC-21B | All values | 1.5 | 1.05 | 1 | 1.5 | 1.05 | 1 | 5 |
| DC-22B | All values | 4 | 1.05 | 2.5 | 4 | 1.05 | 2.5 | 5 |
| DC-PV1 | All values | 1.5 | 1.05 | 1 | 1.5 | 1.05 | 1 | 5 |
| DC-PV2 | All values | 4 | 1.05 | 1 | 4 | 1.05 | 1 | 5 |

## Test Conditions for Number of On Load Operating Cycles

| Utilisation categories | Number of operating cycles per hour | Number of operating cycles |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A categories |  |  | B categories |  |  |
|  |  | Without current | With current | Total | Without current | With current | Total |
| DC-21A/B \& DC-22B | 120 | 8,500 | 1,500 | 10,000 | 1,700 | 300 | 2,000 |
| DC-PV1 \& DC-PV2 | 120 | 9,700 | 300 | 10,000 | - | - | - |


| Utilisation categories | Rated operational categories | Making |  |  | Breaking |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 1/I | $\mathrm{U} / \mathrm{U}_{\text {e }}$ | $\mathrm{L} / \mathrm{R}$ ms | $1 / I_{\text {e }}$ | $U_{1} / U_{\text {e }}$ | $\mathrm{L} / \mathrm{R}$ ms |
| DC-21A - DC-21B | All Values | 1 | 1 | 1 | 1 | 1 | 1 |
| DC-22B | All Values | 1 | 1 | 2 | 1 | 1 | 2 |
| DC-PV1 | All Values | 1 | 1 | 1 | 1 | 1 | 1 |
| DC-PV2 | All Values | 1 | 1 | 1 | 1 | 1 | 1 |

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## PV Installation Isolation

PV installations consist of the DC side, the Inverter and the AC side with isolation required for both the PV-array to the inverter and for the AC supply from the load, particularly where the system is connected to the Distributed Network, this is a stipulation in G83/1. In some instances the "Guide to Installation of PV Systems" allows inverter and DC string isolation to be provided by the same device, for example the PV plug and socket connectors, but this is only deemed suitable for smaller systems and the connectors must be labelled appropriately. Generally IMO would always recommend the use of a suitably rated DC isolator.

## DC Isolator Selection

BS 7671 states that a method of isolation must be provided on the DC side of a PV installation and this can be provided by a switch-disconnector as classified under EN 60947-3 this is also covered by "Guide to the installation of PV systems". The Guide also stipulates that the switch must isolate all live conductors (typically double pole to isolate PV array positive and negative conductors).

BS 7671 specifies that isolators that are in compliance with EN 60947-3 are appropriate for use in PV systems. The isolator rating must consider the maximum voltage and current of the PV string being switched and these parameters then adjusted in accordance with the safety factors stipulated in current standards. This should then be the minimum required rating of the isolator.


$$
\text { Voltage }=N_{S} \times V_{o c} \times 1.15 \quad \text { Current }=N_{\mathrm{P}} \times I_{S C} \times 1.25
$$

$$
\begin{array}{cl}
N_{S}-\text { Number of panels connected in series } & N_{P}-\text { Number of strings connected in parallel } \\
V_{o c}-\text { Open-Circuit Voltage (from module manufacturer's data) } & I_{S C}-\text { Short-Circuit Current (from module manufacturer's data) }
\end{array}
$$

The isolator should also be suitable for use in the appropriate application which in PV installations is normally considered to be either DC-21A, DC-21B, DC-22A or DC-22B. Normally isolation of the DC supply from the inverter would not be a regular occurrence and therefore generally ratings for DC-21B or DC-22B would, as a minimum, be necessary; although category A types (as previously covered in Utilisation Categories) would be advantageous due to their capability of a higher number of switching operations, and therefore a longer guaranteed life.

## AC Isolator Selection

AC Isolators are used in both stand-alone grid or network distributed systems. If connected to the distributed network then G83/1 stipulates the PV system must be connected directly to an isolation switch that is wired so as to isolate both the live and neutral conductors, capable of being secured in the "OFF" position and in an accessible location within the installation. In a stand-alone system IMO recommend that a lockable OFF isolation switch is similarly used within the installation. BS 7671 specifies that isolators that are in compliance with EN 609473 are appropriate for use in PV systems.

Unlike a DC isolator that is required to switch both the positive and negative conductors, an AC isolator should be chosen with regards to the supply being single phase, which is typically found in domestic installations or three phase, which is typical for commercial or industrial installations. Ideally for single phase a 2pole isolator should be used to switch the live and neutral line (earth constantly connected) whilst a 4pole isolator would be used to switch the 3 voltage lines and neutral (earth constantly connected).

The isolator rating should be based on the inverter output which is normally specified per phase, that is line to neutral, and for example maybe shown as 20A at 230VAC; if this output is from a three phase unit then the AC isolator must be rated to for the line-to-line voltage which would typically be 415VAC.

With both $A C$ and $D C$ isolators the ambient temperature of the environment in which the switch is mounted must be considered as most industrial switches are nominally rated for use in $35^{\circ} \mathrm{C}$. However, if the isolator is to be used in an area where solar activity is prevalent, thereby making more efficient use of the installation and greater yield, or in an enclosed space such as a loft or that of an inverter enclosure, then an isolator capable of handling the elevated temperatures should be selected.

All IMO Solar Isolators are capable of being installed in areas where high ambient temperatures of up to $+45^{\circ} \mathrm{C}$ can be found. In installations of higher temperatures, our open style product can be used up to $+65^{\circ} \mathrm{C}$, however, you should ensure safe operating conditions and correct mounting of the product.

## Why use an IMO DC Solar Isolator?

IMO Precision Controls offers a range of True DC Isolators specifically designed for use in Solar PV installations in accordance with EN 60364-7-712. The IMO design incorporates a user independent switching action so as the handle is moved it interacts with a spring mechanism which, upon reaching a set point, causes the contacts to "SNAP" over thereby ensuring a very fast break/make action. This mechanism means that the disconnection of the load circuits and suppression of the arc, produced by a constant DC load, is normally extinguished in 3 ms using the specific pole suppression chambers incorporated within the design.

Many alternative solutions, particularly those based upon an AC isolator designs which use bridge contacts, have been modified and rated for DC operation. These types of product have a switching speed that is directly linked to operator speed therefore, slow operation of the handle results in slow contact separation of the contacts which can produce arcing times of 100 ms or more. Also in these switches the contact surface is also the surface upon which arcs tend to form; therefore, any surface damage or sooting caused by the arcing is likely to have a detrimental effect on the isolator's contact resistance and its longevity.

The IMO Solar Isolator range is offered in a number of configurations all rated for installation and use as switch-disconnects and all with options allowing for "LOCKABLE OFF" operation. Although able to offer the industry standard two position $90^{\circ}$ handle operation from LOCKABLE OFF-ON, IMO have also introduced a SAFE-LOCK patented handle that allows for three rotational positions relating to ON-OFF-LOCK. The facility offered by this design gives a LOCK position that is removed from the OFF setting ensuring the handle can be placed in its own unique position when locked, which is fully compliant with IEC 60947-1 section 8.2.5.2.1 for classification as an isolator or switch disconnector. When this design is used within the IMO enclosed Solar Isolators it ensures that engineering access can only be attained to the enclosure when the handle is in the OFF position; whilst the "LOCK" position ensures secure power isolation combined with non-access to the enclosure (when the isolator block is secured with supplied screws) and thereby significantly reducing the risks of tampering when maintenance/repair is carried out on equipment in-line after the isolator, SAFE-LOCK. Once any work has been
 undertaken the locking mechanism can then be removed and the isolator returned to its normal operational mode.


IMO SolarIsolators use a rotary "knife contact" mechanism so when the unitis operated the handle movement gives a double make/break per contact set. As DC load switching creates arcing the design is such that this only occurs on the corners of the switching parts meaning that the main contact is made on an area where no arcing has occurred. The rotary contact mechanism methodology used in the IMO Solar Isolators means that, when the isolator is operated, a self-cleaning action occurs on the arcing points and contact surfaces thereby producing good high vibration resistant contact integrity, with reduced contact resistance. This IMO contact system ensures that power loss per pole is kept as low as possible and consistent over the life of the product unlike conventional style isolators where entrapment of contaminants, and then subsequent compression on lateral operation, can lead to variable and increasing contact resistance and hence per pole losses.

As indicated in the section about Utilisation Categories, the IMO product is satisfactory for use in installations classified as either DC-PV1, DC-PV2, DC-21A, DC-21B or DC-22A, and so suitable for a high number of "off load" operations (without current) and also a high number of operating cycles "on load" (with current).

Unlike a number of DC isolators on the market, the IMO solar isolator is also polarity independent, which means that there is no requirement for specific directional wiring of the PV supply. A further advantage of the IMO contact mechanism is that, in the event of the supply to earth failure, the high short circuit current pulls the contacts together thereby giving a high short circuit withstand current of up to 2400A (product dependent). PV residential installations are typically 1000 VDC however, IMO Solar Isolators already have the capability to operate up to 1500 VDC .

In the move towards safer installations of PV systems, whether it be in a domestic or industrial environment, consideration has to often be given to the materials and the risk of fire hazard that they pose. Ratings referred to under the UL 94 category are deemed generally acceptable for compliance with this requirement as this cover tests for flammability of polymeric materials used for parts in devices and appliances. Although there are 12 flame classifications specified in UL 94 , there are 6 which relate to materials commonly used in manufacturing enclosures, structural parts and insulators found in consumer electronic products. These are 5VA, 5VB, V-0, V-1, V-2 and HB.

It is because of this that the IMO Solar Isolator range is constructed of materials that significantly reduce the risk of a fire hazard and in particular our enclosed installation style products for which the main plastic enclosure is rated at UL 94V-0 and the handles are UL 94V-2 rated. The classification criteria for each of these ratings is found in of the UL 94 Table 8.1 (see extract below).

| Criteria conditions | V-0 | V-1 | V-2 |
| :---: | :---: | :---: | :---: |
| Afterflame time for each individual specimen t1 or t2 | $\leq 10$ s | $\leq 10$ s | $\leq 30$ s |
| Total afterflame time for any condition set (t1 plus t2 for the 5 specimens | $\leq 50$ s | $\leq 250$ s | $\leq 250$ s |
| Afterflame puts afterglow time for each individual specimen after the second flame application ( $\mathrm{t} 2+\mathrm{t} 3$ ) | $\leq 30$ s | $\leq 60$ s | $\leq 60$ s |
| Afterflame or afterglow of any specimen up to the holding clamp | No | No | No |
| Cotton indicator ignited by flaming particles or drops | No | No | Yes |

The installation requirements and environments of PV systems can vary significantly and the IMO Solar Isolator has been designed such that it can offer a wide range of configurations depending upon the users' requirement. Also the IMO Solar Isolator range includes models that, when mounted in accordance with their respective instructions and with the appropriate IMO handle, offer suitable protection up to IP66 (EN 60529) and NEMA 4X (Nema 250, UL508).

With the advent of more worldwide installations and the requirements laid down in many country's national wiring publications for the use of DC switches in PV installations, the IMO Solar Isolators have also been assessed and tested under the latest UL standard UL508i which has been specifically written to cover the use of "Manual Disconnect Switches intended for use in Photovoltaic Systems".

This UL508i standard specifically covers switches rated up to 1500 V that are intended for use in an ambient temperatures of $-20^{\circ} \mathrm{C}$ to $+50^{\circ} \mathrm{C}$, and that are suitable for use on the load side of PV branch protection devices. In order to comply with this standard the IMO DC Isolators has to pass an overload test, at $+50^{\circ} \mathrm{C}$, of 50 cycles at $200 \%$ of rated current; followed by an endurance test of 6000 cycles ( 6 cycles $/ \mathrm{min}$ ) at rated load (lth) and a further 4000 cycles with no current.

The IMO DC Isolator has successfully attained certification under the UL508i standard and as such is suitable for use as a disconnection method for the isolation of the output of DC PV array where it is to be connected to a DC/AC inverter.

## Examples of Typical PV Installations

## Single String System - 3kW Output Single Phase

Consider two potential configurations for a typical 3 kW system which would supply 13 A at 230VAC:

Inverter: $\quad$ Input: $600 \mathrm{VDC}\left(\mathrm{V}_{0 C}\right), 16 \mathrm{~A}\left(\mathrm{I}_{\mathrm{DC}}\right), 32 \mathrm{~A}\left(\mathrm{I}_{\mathrm{DC} \text { max }}\right)$
Solar Panel: $\quad 60 \mathrm{~V}\left(\mathrm{~V}_{\text {oc }}\right), 8 \mathrm{~A}\left(\mathrm{I}_{\mathrm{sc}}\right)$

Output: 230VAC $\left(\mathrm{V}_{\mathrm{AC}}\right), 13 \mathrm{~A}\left(\mathrm{I}_{\mathrm{AC}}\right), 17.2 \mathrm{~A}\left(\mathrm{l}_{\mathrm{AC} \max }\right)$ No. of panels: 8

Calculation: $\quad V=8 \times 60 \times 1.15=552 \mathrm{~V} \quad I=8 \times 1.25=10 \mathrm{~A}$
For this configuration, the IMO SI16-PEL64R-2 rated at 16A for 700VDC is suitable for the DC switch and the PE69-3020 rated at 20A is suitable for the AC switch.

Inverter:
Solar Panel:
Input: 750VDC $\left(\mathrm{V}_{\mathrm{oc}}\right), 15 \mathrm{~A}\left(\mathrm{I}_{\mathrm{oc}}\right), 28 \mathrm{~A}\left(\mathrm{l}_{\mathrm{DC} \text { max }}\right)$

Calculation:

Output: 230VAC $\left(\mathrm{V}_{\mathrm{AC}}\right), 13 \mathrm{~A}\left(\mathrm{l}_{\mathrm{AC}}\right), 16 \mathrm{~A}\left(\mathrm{l}_{\mathrm{Ac} \max }\right)$
No. of panels: 10

For this configuration, the IMO SI25-PEL64R-2 would still be suitable as it is rated at 16A for 800VDC, however the IMO SI25-PEL64R-2 rated at 16A for 900VDC would allow for a greater margin of safety. The PE69-3020 rated at 20A is suitable for the AC switch.


## Dual String System - 5kW Output Single Phase

Consider a typical 5 kW system which would supply 22A at 230VAC:

Inverter:
Solar Panel:
Calculation:

Input (per string): 600VDC $\left(V_{O C}\right), 18 \mathrm{~A}\left(I_{D C}\right), 36 \mathrm{~A}\left(l_{D C \text { max }}\right)$
$64.9 \mathrm{~V}\left(\mathrm{~V}_{\text {oc }}\right), 6.46 \mathrm{~A}\left(\mathrm{I}_{\mathrm{sc}}\right), 5.98 \mathrm{~A}\left(\mathrm{I}_{\mathrm{mpp}}\right), 327 \mathrm{Wp}\left(\mathrm{P}_{\text {nom }}\right)$

Output: 230VAC $\left(V_{A C}\right)$, 25A ( $\left.\mathrm{I}_{\mathrm{AC} \text { max }}\right)$ No. of panels: 8 per string

For this configuration, each string is to be switched at these levels so the IMO SI16-PEL64R-4 rated at 16A for 700VDC per string is suitable for the DC switch and the PE69-3025 rated at 25A is suitable for the AC switch.


High Voltage Multi-string System - 12.5kW Output Three Phase

Inverter:
Input (per string): 900VDC $\left(\mathrm{V}_{\text {oc }}\right)$, 18A ( $\left.\mathrm{I}_{\mathrm{DC}}\right), 36 \mathrm{~A}\left(\mathrm{l}_{\mathrm{DC} \text { max }}\right)$
Solar Panel: $64.9 \mathrm{~V}\left(\mathrm{~V}_{\text {oc }}\right), 6.46 \mathrm{~A}\left(\mathrm{I}_{\mathrm{sc}}\right), 598 \mathrm{~A}\left(\mathrm{I}_{\mathrm{mpp}}\right), 327 \mathrm{Wp}\left(\mathrm{P}_{\text {nom }}\right)$
Calculation: $\quad V=12 \times 64.9 \times 1.15=895.62 \mathrm{~V} \quad I=6.46 \times 1.25=8.08 \mathrm{~A}$
For this system there are several options to consider. If each string is to be switched individually then the SI25-PEL64R-2 rated at 11 A for 1000 VDC is suitable for the DC switch. If there is a requirement to isolate the strings as pairs then the SI25-PEL64R-4 is suitable. If all strings are to be isolated using one DC isolator then the IMO SI25-PEL64R-8 is suitable. The PE69-3025 rated at 25 A is suitable for the AC switch in each case.

Alternatively, if the requirement is to still have the capability of isolating each string individually whilst retaining a single housing unit, then an IMO distribution box populated with SI25-DBL-2 is suitable. These devices use the same switch block as the SI25-PEL64R-2 so have the same rating of 11 A at 1000 VDC .

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## SI Solar Isolators TRUE DC Isolators for PV Systems

\author{

- Market-leading design
}
- 2, 4, 6 \& 8 pole versions available
- Max. rated current 85A@1000VDC (acc. to dC21B/DC-PVV1 for S155)
- Range of mounting options
- Guaranteed arc suppression (3ms typical)
- Operator independent switching mechanism
- Knife-edge contacts



## Innovators in TRUE DC isolation

Since its launch, the SI range of TRUE DC isolators has set the benchmark safety standard for disconnection and isolation of the DC panel load in solar applications world-wide. Prior to the introduction of the SI series, AC modified isolators in multi-pole linked form were commonly used with all the performance and safety issues that such devices presented.

The SI TRUE DC range was specifically developed to meet the needs of the solar industry with full operator independent switching mechanism, a guaranteed 5 ms maximum arc suppression time and long-life knife edge contacts. Arc chambers built-in to the unit keep the device cool under repeated operation and the full range of mounting options provide a solution for almost every application.

Adopted as the standard by many of the largest solar equipment designers and installers around the world, the SI Series continues to set the benchmark in solar safety.

## Additional Resources

There is only so much you can illustrate in printed form, so we have included a QR code which will take you directly to the Featured Spotlight for TRUE DC isolators on the IMO website. Here you will be able to watch a couple of videos about solar safety and recommendations from the Institution of Engineering \& Technology in conjunction with the BRE National Solar Centre, about raising the bar for quality in the solar PV industry.


## Ordering Variations

## Lever Handle Models

| Panel Mount (4-screw) $64 \times 64$ Estcutcheon Plate Lever Handle, IP66, NEMA 3R | Single Hole Mount ( 22.5 mm ) $48 \times 48$ Escutcheon Plate Lever Handle, IP66, NEMA 4 X | Base Mount (door coupling) $64 \times 64$ Escutcheon Plate Lever Handle, IP66, NEMA 4X | Modular Switch Lever Handle, IP40, NEMA 1 |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| SI**PM64* | SI**SHM* | SI**BMDC64* | SI**DB* |

## Lever Handle Models with Lockable OFF SAFE-LSCK

| Panel Mount (4-screw) $64 \times 64$ Estcutcheon Plate Lockable Lever Handle, IP66, NEMA 3R | Single Hole Mount ( 22.5 mm ) $48 \times 48$ Escutcheon Plate Lockable Lever Handle, IP66, NEMA 4X | Base Mount (door coupling) $64 \times 64$ Escutcheon Plate Lockable Lever Handle, IP66, NEMA 4X | Modular Switch Lockable Lever Handle, IP40, NEMA 1 |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| SI**PML64* | SI**SHML* | SI**BMDCL64* | SI**DBL* |

## Rotary Handle Models with Lockable OFF SAFELISCR



NOTE:
For description of each mounting mechanism please refer to pages 27-30.

IP ratings are for front panel and enclosed.

Part Number Configuration


Switching Configurations
Type

| Type | 6-pole | 2-pole 6 parallel poles | 8-pole | 2-pole 8 parallel poles |
| :---: | :---: | :---: | :---: | :---: |
| SI16 | 6 | 3 H | 8 | 4 H |
| SI25 | 6 | 3 H | 8 | 4 H |
| SI32 | 6 | 3 H | 8 | 4 H |
| SI38 | 6 | 3 H | 8 | 4 H |
| SI40 | - | - | - | - |
| SI55 | - | - | - | - |
| Contacts Wiring Diagram |  |  |  | ${\underset{2}{2}}_{\sum_{4}^{1} t_{6}^{1} t_{8}^{5} t_{2}^{7}}^{\Gamma_{4}^{1} f_{6}^{1} t_{8}^{5}}$ |
| Switching example |  | $\frac{1+2}{1+2}+\frac{1}{2}$ |  | $\frac{+y^{+}+\frac{1}{2}}{5+1}$ |

## Approvals

| Country | RoHS | USA, UL508i <br> (U) | US, Canada, UL508 c | Europe CE | CCC China | IEC CB Europe |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SI16 | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\sqrt{ }$ | $\checkmark$ |
| SI25 | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| SI32 | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| SI38 | $\checkmark$ | Pending | Pending | $\checkmark$ |  |  |
| SI40 | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | Pending | Pending |
| SI55 | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | Pending | Pending |

Insulated Jumper for series and parallel switching of contacts

| Type | Jumper | Pack | Weight |
| :--- | :---: | :---: | :---: |
| SI16, SI25, SI32, SI38 | SIV-B1 | 100 | $6.6 \mathrm{~g} / \mathrm{pc}$ |
| SI40, SI55 | SIV-B2 | 100 | $9.64 \mathrm{~g} / \mathrm{pc}$. |

Technical Data for DC according to IEC 60947-3

|  |  | DC21B (DC-PV1) |  |  |  |  |  |  |  | DC22B |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type |  | 500 V | 600 V | 700V | 800 V | 900 V | 1000V | 1200V | 1500V | 500 V | 600 V | 800V | 1000V |
| 2 poles in series | SI16 .. | 16A | 16A | 16A | 16A | 16A | 10A | 7A | 3 A | 7A | 5.5A | 2 A | 1 A |
|  | SI25 .. | 25A | 25A | 25 A | 20A | 17A | 11.5A | 8.5 A | 5A | 8A | 6A | 2.5 A | 1.5A |
|  | SI32 .. | 32A | 32A | 32 A | 23A | 20A | 13A | 10A | 6 A | 9 A | 6.5 A | 3 A | 2 A |
|  | SI38 .. | 45A | 45A |  | 30A |  | 20A |  |  |  |  |  |  |
|  | S140 .. | 48A | 48A | 37 A | 35A | 31 A | 29A | 11A | 7.5A |  |  |  |  |
| $1 / 2 /$ | S155 .. | 55A | 55A | 55A | 55A | 43A | 36A | 17A | 10A |  |  |  |  |
| 2 poles in series +2 parallel | SI16 .. | 29A | 29A | 22 A | 17A | 16A | 10A | 7A | 3 A |  |  |  |  |
|  | SI25 .. | 45A | 45A | 27A | 20A | 17A | 11.5A | 8.5 A | 5A |  |  |  |  |
|  | SI32 .. | 58A | 55A | 32 A | 23A | 20 A | 13A | 10A | 6 A |  |  |  |  |
| 1/2/ | SI38 .. |  |  |  | 30 A |  | 20A |  |  |  |  |  |  |
| $[3 / 4 /]$ | SI40 .. | 72A | 68 A | 49 A | 42 A | 31 A | 29A | 11A | 7.5A |  |  |  |  |
|  | SI55 .. | 85A | 85A | 77A | 63A | 43A | 36A | 17A | 10A |  |  |  |  |
| 4 poles in series | S116 .. | 16A | 16A | 16A | 16A | 16A | 16A | 16A | 16A | 16A | 16A | 11.5A | 8A |
|  | SI25 .. | 25A | 25 A | 25 A | 25 A | 25 A | 25 A | 25 A | 25 A | 25 A | 25 A | 12A | 9 A |
|  | SI32 .. | 32A | 32A | 32 A | 32 A | 32 A | 32 A | 32 A | 32 A | 32A | 27.5A | 12.5A | 10A |
|  | SI38 .. | 45A | 45A |  |  |  |  |  |  |  |  |  |  |
|  | S140 .. | 48A | 48A | 40A | 40A | 40A | 40A | 40A | 40A |  |  |  |  |
|  | SI55 .. | 55A | 55A | 55 A | 55A | 55A | 55A | 55A | 55A |  |  |  |  |
| 4 poles in series + 2 parallel | SI16 .. | 29A | 29A | 29 A | 29A | 29A | 29A | 29A | 20A |  |  |  |  |
|  | SI25 .. | 45A | 45A | 45A | 45A | 45A | 45A | 33A | 26A |  |  |  |  |
|  | SI32 .. | 58A | 58A | 58A | 58A | 58A | 58A | 50A | 32A |  |  |  |  |
|  | SI38 .. |  |  |  |  |  |  |  |  |  |  |  |  |
|  | S140 .. | 72A | 72A | 72A | 72A | 72A | 72A | 56A | 42A | - | - | - | - |
|  | S155 .. | 85A | 85A | 85A | 85A | 85A | 85A | 65 A | 55A | - | - | - | - |

Technical Data for DC according to UL508i

| Type |  | UL508i |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 350 V | 500 V | 600 V | 700V | 800 V | 900 V | 1000V |
| 2 poles in series | SI16 .. | 16A | 16A | 16A | - | - | - | - |
|  | SI25 .. | 25 A | 25A | 25 A | - | - | - | - |
|  | SI32 .. | 32 A | 32 A | 32 A | - | - | - | - |
|  | SI38 .. | 38 A | 38A | 36A | - | - | - | - |
|  | SI40 .. | 40A | 40A | 40A | 32 A | 26A | 20A | 16A |
|  | SI55 .. | 55A | 55A | 55A | 46A | 37A | 28 A | 20A |
| 2 poles in series +2 parallel | SI16 .. | 29A | 29A | 21A | - | - | - | - |
|  | SI25 .. | 45A | 38A | 27A | - | - | - | - |
|  | SI32 .. | 58A | 40A | 32 A | - | - | - | - |
|  | SI38 .. | 58A | 45A | 36A | - | - | - | - |
|  | SI40 .. | 72A | 53A | 42 A | 35A | 30 A | 26A | 22 A |
|  | SI55 .. | 85A | 66A | 55A | 47A | 40A | 32 A | 25A |
| 4 poles in series | SI16 .. | 16A | 16A | 16A | - | - | - | - |
|  | SI25 .. | 25 A | 25A | 25A | - | - | - | - |
|  | SI32 .. | 32A | 32A | 32A | - | - | - | - |
|  | SI38 .. | 38A | 38A | 36A | - | - | - | - |
|  | S140 .. | 40A | 40A | 40A | 40A | 40A | 40A | 40A |
|  | SI55 .. | 55A | 55A | 55A | 55A | 55A | 55A | 55A |
| 4 poles in series +2 parallel | S116 .. | 29A | 29A | 21A | - | - | - | - |
|  | SI25 .. | 45A | 38A | 38A | - | - | - | - |
|  | SI32 .. | 58A | 58A | 50A | - | - | - | - |
|  | SI38 .. | 58A | 58A | 50A | - | - | - | - |
|  | S140 .. | 80A | 71A | 65 A | 58A | 51A | 45A | 42A |
|  | SI55 .. | 85A | 85A | 85A | 76A | 71A | 67A | 64A |

## Technical Data

Data according to IEC 60947-3, VDE 0660, GB14048.3


1) Suitable at overvoltage category I to III, pollution degree 3 (standard-industry): Uimp $=8 \mathrm{kV}$.
2) Suitable at overvoltage category I to III, pollution degree 2 (min.IP55): Uimp $=8 \mathrm{kV}$.

## Technical Data continued

Data according to IEC 60947-3, VDE 0660, GB14048.3


## Technical Data continued

Data according to IEC 60947-3, VDE 0660, GB14048.3


## Technical Data continued

Data according to IEC 60947-3, VDE 0660, GB14048.3

| Main Conta |  |  | Type | Sl16 | S125 | SI32 | SI38 | S140 | S155 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rated operational current $\mathrm{I}_{\text {e }}$ |  | 500 V | A | 1 | 1.25 | 1.5 |  | X | 2.5 |
| DC22B | 1 pole | 600 V | A | 0.5 | 0.75 | 1 |  | X | 2 |
|  | 1 | 800 V | A | 0.3 | 0.4 | 0.5 |  | x | 1.5 |
|  |  | 1000 V | A | 0.15 | 0.2 | 0.25 |  | X | 1 |
|  |  | 1200V | A | - | - | - |  | x | X |
|  |  | 1500V | A | - | - | - |  | x | x |
|  | 2 poles in series | 500 V | A | 7 | 8 | 9 |  | X | X |
|  | 2 | 600 V | A | 5.5 | 6 | 6.5 |  | X | X |
|  |  | 800 V | A | 2 | 2.5 | 3 |  | x | X |
|  |  | 1000V | A | 1 | 1.5 | 2 |  | x | X |
|  |  | 1200 V | A | - | - | - |  | X | X |
|  |  | 1500 V | A | - | - | - |  | X | x |
|  | 4 poles in series | 500 V | A | 16 | 25 | 32 |  | X | X |
|  | 4 S | 600 V | A | 16 | 25 | 27.5 |  | X | X |
|  |  | 800 V | A | 11.5 | 12 | 12.5 |  | x | X |
|  |  | 1000V | A | 8 | 9 | 10 |  | x | X |
|  |  | 1200V | A | - | - | - |  | x | X |
|  |  | 1500V | A | - | - | - |  | x | X |
| Rated conditional short-circuit current |  |  | $\mathrm{kA}_{\text {eff }}$ | 5 | 5 | 5 | 5 | 10 | 10 |
| Max. fuse size |  | $\mathrm{gL}(\mathrm{gG})$ | A | 40 | 63 | 80 | 80 | 125 | 160 |
| Mechanical Life |  |  | $\times 10^{3}$ | 10 | 10 | 10 |  | 10 | 10 |
| Rated short-time withstand current (1s) |  | $\begin{array}{r} 2,4,6,8 \\ 2 \mathrm{H}, 3 \mathrm{H}, 4 \mathrm{H} \end{array}$ | $\begin{aligned} & A \\ & A \end{aligned}$ | $\begin{gathered} 800 \\ 1300 \end{gathered}$ | $\begin{gathered} 900 \\ 1500 \end{gathered}$ | $\begin{aligned} & 1000 \\ & 1700 \end{aligned}$ | $\begin{aligned} & 1000 \\ & 1700 \end{aligned}$ | $\begin{aligned} & \text { 2, 4: } 1200 \\ & 2 H: 2000 \end{aligned}$ | $\begin{gathered} \text { 2, 4: } 1400 \\ 2 H: 2400 \end{gathered}$ |
| Short circuit making cap | $\mathrm{l}_{\text {cw }}$ | $\begin{array}{r} 2,4,6,8 \\ 2 \mathrm{H}, 3 \mathrm{H}, 4 \mathrm{H} \end{array}$ | $\begin{aligned} & \text { A } \\ & \text { A } \end{aligned}$ | $\begin{gathered} 800 \\ 1300 \end{gathered}$ | $\begin{gathered} 900 \\ 1500 \end{gathered}$ | $\begin{aligned} & 1000 \\ & 1700 \end{aligned}$ | $\begin{gathered} 1000 \\ 17 \end{gathered}$ | $\begin{gathered} \text { 2, 4: } 1200 \\ 2 H: 2000 \end{gathered}$ | $\begin{gathered} \text { 2, 4: } 1400 \\ 2 H: 2400 \end{gathered}$ |
| Maximum cable cross sections |  | (including jumper) |  |  | SIV-B1 |  |  | SIV-B2 |  |
| solid or stranded |  |  | $\mathrm{mm}^{2}$ | 4-16 | 4-16 | 4-16 | 4-16 | 2.5-25 | 2.5-25 |
| flexible |  |  | $\mathrm{mm}^{2}$ | 4-10 | 4-10 | 4-10 | 4-10 | 4-16 | 4-16 |
| flexible (+ multicore cable end) |  |  | $\mathrm{mm}^{2}$ | 4-10 | 4-10 | 4-10 | 4-10 | 2.5-16 | 2.5-16 |
| Size of terminal screw |  |  |  | M4 Pz2 | M4 Pz? | M4 Pz2 | M4 Pz2 | M5 Pz2 | M5 Pz2 |
| Tightening torque |  |  | Nm | 1.7-1.8 | 1.7-1.8 | 1.7-1.8 | 1.7-1.8 | 2.5-2.8 | 2.5-2.8 |
| 2 cables per clamp without jumper LSV-B1 / LSV-B2 |  |  |  |  |  |  |  |  |  |
| solid or stranded |  |  | $\mathrm{mm}^{2}$ | $16+(1.5-2.5) / 10+(1.5-6) / 6+(1.5-10) / 4+(1.5-10)$ |  |  |  | $\begin{array}{r} 16+(1.5-2.5 \\ 6+(1.5-10 \end{array}$ | $\begin{aligned} & 10+(1.5-10) / \\ & 4+(1.5-10) \end{aligned}$ |
| flexible $\quad$ \& flexible + multicore cable end |  |  | $\mathrm{mm}^{2}$ | $16+(1.5-2.5) / 10+(1.5-4) / 6+(1.5-6)$ |  |  |  | $\begin{gathered} 16+(1.5-6) / 10+(1.5-10) / \\ 6+(1.5-16) / 4+(1.5-16) \end{gathered}$ |  |
| stranded |  |  | AWG | $8+(16-12) / 10+(16-10) / 12+(16-8) / 14+(16-8)$ |  |  |  | $\begin{gathered} 3+(18-10) / 4+(18-10) / \\ 6+(18-8) / 8+(18-8) \end{gathered}$ |  |
| solid |  |  | AWG | $10+(16-12) / 12+(16-10) / 14+(16-10)$ |  |  |  | $\begin{gathered} 10+(16-10) / 12+(16-10) / \\ 14+(16-10) / 12+(16-10) / 14+(16-10) \end{gathered}$ |  |
| Maximum ambient temperature |  |  |  |  |  |  |  |  |  |
| Operation | All types except PEL64R |  | ${ }^{\circ} \mathrm{C}$ | -40 to +65 |  |  |  |  |  |
|  | PEL64R type |  | ${ }^{\circ} \mathrm{C}$ |  |  | -40 | +45 |  |  |
| Storage |  |  | ${ }^{\circ} \mathrm{C}$ | -50 to +90 |  |  |  |  |  |
| Power loss per switch at $\mathrm{I}_{\text {emax }}$. |  |  |  | A | A | A |  | A | A |
| 2 (A)/ W |  |  |  | (16) / 1 | (25) / 2.3 | (32)/ 3.7 |  | (40) / 4 | (55) / 7.5 |
| 4 |  |  | (A) / W | (16) / 2 | (25) / 4.6 | (32)/ 7.4 |  | (40) / 8 | (55) / 15 |
| 6 |  |  | (A) / W | (16) / 3 | (25) / 6.9 | (32) / 11.1 |  | (40) / 12 | (55) / 22.5 |
| 8 |  |  | (A) / W | (16) / 4 | (25) / 9.2 | (32) / 14.8 |  | (40) / 16 | (55) / 30 |
| 2 H |  |  | (A) / W | (29) / 1.5 | (45) / 3.7 | (58) / 6 |  | (72) / 6.5 | (85)/ 9 |
| 3 H |  |  | (A) / W | (29) / 2.3 | (45) / 5.6 | (58) / 9 |  | (72) / 9.8 | (85) / 14 |
| 4 H |  |  | (A) / W | (29) / 3 | (45) / 7.4 | (58) / 12 |  | (72) / 13 | (85) / 18 |
| Contact Resistance per pole |  |  | $\mathrm{m} \Omega$ | 1.75 | 1.75 | 1.75 |  | 1.25 | 1.25 |

[^1]
## Technical Data continued

Data according to UL508i © File E362605 and UL508 c US File E146487, Category no.: NRNT2, NRNT8


[^2]
## Technical Data continued

Switch SI16 2/4 poles all types except PEL64R


Switch SI16 4S all types except PEL64R


Switch SI16 2/4 poles PEL64R type


Switch SI16 4S PEL64R type


Switch SI16 2H all types except PEL64R


Switch SI16 4H all types except PEL64R


Switch SI16 2H PEL64R type


Switch SI16 4H PEL64R type


## Technical Data continued

Switch SI25 2/4 poles all types except PEL64R


Switch SI25 4S all types except PEL64R


Switch SI25 2/4 poles PEL64R type


Switch SI25 4S PEL64R type


Switch SI25 2H all types except PEL64R


Switch SI25 4H all types except PEL64R


Switch SI25 2H PEL64R type


## Switch SI25 4H PEL64R type



## Technical Data continued

Switch SI32 2/4 poles all types except PEL64R


Switch SI32 4S all types except PEL64R


Switch SI32 2/4 PEL64R type


Switch SI32 4S PEL64R type


Switch SI32 2H all types except PEL64R


Switch SI32 4H all types except PEL64R


Switch SI32 2H PEL64R type


Switch SI32 4H PEL64R type


## Technical Data continued

Switch SI40 2/4 poles all types except PEL64R


Switch SI40 4S all types except PEL64R


Switch SI40 2/4 poles PEL64R type


## Switch SI40 4S PEL64R type



Switch SI40 2H all types except PEL64R


Switch SI40 2H PEL64R type


## Technical Data continued

Switch SI55 2/4 poles all types except PEL64R


Switch SI55 4S all types except PEL64R


Switch SI55 2/4 poles PEL64R type


Switch SI55 4S PEL64R type


Switch SI55 2H all types except PEL64R


Switch SI55 2H PEL64R type


## Dimensions (mm)

SI16PM / SI25PM / SI32PM / SI38PM
2



SI16PM / SI25PM / SI32PM / SI38PM
$6,3 \mathrm{H}, 8,4 \mathrm{H}$


Extended Switch Shaft


SI40PM / SI55PM
2, 2H, 4


SI40PM / SI55PM
6, 3H, 8, 4H


Mounting Hole


Panel Mounting
Lockable Rotary



SI16SHM(L) / SI25SHM(L) / SI32SHM(L) / SI38SHM(L)
2


2H, 4
Mounting Hole


## Escutcheon Plate 48

Lever Handle
Lockable Lever


## Dimensions (mm) continued

SI16SHM(L) / SI25SHM(L) / SI32SHM(L) / SI38SHM(L)
$6,3 \mathrm{H}, 8,4 \mathrm{H}$


SI16BMDC / SI25BMDC / SI32BMDC / SI38BMDC 2H, 4

delivered with: 2H, 4
$X_{\text {max. }}=194, L=150$
$\left(X_{\text {min. }}=89\right)$
delivered with: 2
$X_{\text {max. }}=182, L=150$
$\left(X_{\text {min }}=77\right)$

Greater X-Dimensions on request

SI16BMDC / SI25BMDC / SI32BMDC / SI38BMDC

6, 3H, 8, 4H

$L=X-44 \pm 3$
delivered with: $6,3 \mathrm{H}, 8,4 \mathrm{H}$
$X_{\text {max }}=194, L=150$
$\left(X_{\text {min }}=95\right)$

SI40BMDC / SI55BMDC
2, 2H, 4

delivered with: 2, 2H, 4

$$
L=X-61 \pm 3
$$

$X_{\text {max }}=194, L=133$
$\left(X_{\text {min. }}=103\right)$

SI40BMDC / SI55BMDC
6, 3H, 8, 4H

delivered with: $6,3 \mathrm{H}, 8,4 \mathrm{H} \quad \mathrm{L}=\mathrm{X}-73 \pm 3$
$X_{\text {max }}=194, L=121$
$\left(X_{\text {min. }}=113\right)$

## Dimensions (mm) continued

SI16DB(L) / SI25DB(L) / SI32DB(L) / SI38DB(L)
2


2H, 4


SI40DB(L) / SI55DB(L)
2, 2H, 4



SI40DB(L) / SI55DB(L)


SI16DB(L) / SI25DB(L) / SI32DB(L) / SI38DB(L)
6, 3H, 8, 4H



SI.. DBL with low height handle 2-LH


SI16DBL / SI25DBL / SI32DBL / SI38DBL with low height handle

## 2H-LH, 4-LH



6-LH, 3H-LH, 8-LH, 4H-LH


## Dimensions (mm) continued

SI16PEL / SI25PEL / SI32PEL / SI38PEL 2, 2H, 4


SI16PEL / SI25PEL / SI32PEL / SI38PEL 2, 2H, $4+$ M25


SI16PEL / SI25PEL / SI32PEL / SI38PEL 6, 8, 3H, 4H


SI40PEL / SI55PEL
2, 2H, 4



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[^0]:    $\mathrm{I}=$ making current $\quad \mathrm{I}_{\mathrm{c}}=$ breaking current $\quad \mathrm{I}_{\mathrm{e}}=$ rated operational current
    $\mathrm{U}=$ applied voltage $\quad \mathrm{U}_{\mathrm{e}}=$ rated operational voltage $\quad \mathrm{U}_{\mathrm{r}}=$ operational frequency or d.c recovery voltage

[^1]:    x - In Test

[^2]:    x - In Test

